



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3262-5

Job Sheet 182201



Part No: D3262-5

Job Qty: 5 ea
10 ea
DAS
21
9-09

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F SHEET 5 IPP REV:A NEW ISSUE 10-01-19 JLM VERIFIED BY:EC IPP Rev:B as per ECN10-571 DD 10.05.10 verified :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Machining-2		DIP 18-9-13
100	Bandsaw	5 pcs	9/10/18	9/10/18	0.00	0.17	Bandsaw1		DIP 18-9-13
110	CNC Vertical Machining	5 pcs	9/10/18	9/10/18	0.21	5.21	HAAS1-3		DIP 18-9-13
120	QC	5 pcs	9/10/18	9/10/18	0.00	0.00	QC2 Machining-2		DIP 18-9-13
130	QC	5 pcs	9/10/18	9/10/18	0.00	0.00	QC8 Machining-2		DIP 18-9-13
140	Packaging	5 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	WA003	6 SEP 28 2018
150	QC21-SA	5 Ea	9/10/18	9/10/18	0.00	0.00	QC21		9-8 BAS OCT 02 2018

Part Op 100 - Cut blanks: 6.000" x 0.500" x 5.400" long Bar

Descriptions: 110 - Machine as per dwg D3262 Machine as per Folio FA902 and Dwg D3262 TAP USING JIG DT9636

140 - LOCATION: WA003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X06.000	6061-T6 Bar .500 X 6.00	4.8000 ft (.96 ea)	90-Start up Operation	5033404 X10

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X06.000	5	42	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S109987



Part: D3262-5

Job No: 182201

Serial No/Batch: S109987

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/13/18

Plex 8/20/18 2:52 PM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order:	182201
Description: Cap		Part Number:	D3262-5
Inspection Dwg: D3262 Rev: F		Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.45	+/-0.030	0.45	✓		Ver	
0.25	+/-0.030	0.246	✓		Ver	
Ø0.875	+/-0.010	Ø0.874	✓		Ver	
Ø5.005	+0.010/-0.000	Ø5.007	✓		Ver	
R0.063	+/-0.010	R0.063	✓		R.G.	
0.080	+/-0.010	0.078	✓		Ver	
0.13	+/-0.030	0.131	✓		D.G.	
0.070 x 45°	+/-0.010 x 0.5°	0.070 x 45°	✓		Ver	
Ø5.165 Ref	+/-0.010	Ø5.166	✓		Ver	
1.63	+/-0.030	1.63	✓		H.S.	
3.25 Ref	+/-0.030	3.250	✓		Ver	
9/16-18 UNF-3B	N/A	9/16-18	✓		TAP	
3/4-16 UNF-3B	N/A	3/4-16	✓		TAP	
0.091	+0.007/-0.008	0.093	✓		Ver	
R0.03	+/-0.010	R0.03	✓		combination	}
R0.02	+0.00/-0.01	R0.02	✓		drill	
45°	+/-0.5°	45°	✓		combination	}
30°	+/-0.5°	30°	✓		drill	
Ø0.588	+0.005/-0.000	Ø0.589	✓		G.P.	
Ø0.696	+0.007/-0.008	Ø0.696	✓		Ver	
0.101	+0.008/-0.007	0.104	✓		Ver	
R0.03	+/-0.010	R0.03			combination	}
R0.02	+0.00/-0.01	R0.02			drill	
45°	+/-0.5°	45°				
30°	+/-0.5°	30°				
Ø0.771	+0.005/-0.000	Ø0.774	✓		G.P.	
Ø0.882	+0.008/-0.007	Ø0.882	✓		Ver	

Measured by:	DAS 52	Checked by:	[Signature]	QC Inspector:	
Date:	18/09/12	Date:	18/09/12	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	10.06.07	New Issue	KJ/DD	[Signature]
B	17.02.16	Dwg Rev updated	KJ	[Signature]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																												
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